

Rite-Lok™ Structural Acrylic Adhesives

Structural Acrylic Adhesives



Properties

- Simple, no-mix application for high speed production
- Adhesive applied to one surface, activator sprayed or Brushed on other; cure begins when the two surfaces are assembled

Product	Typical Use	Color	Chemical Type	Typical Viscosity (cps)	Temperature Range	Time to Handling	Full cure(hours)	Activator
SA24	Impact resistant for a wide variety of dissimilar substrates	Amber	Acrylic	15,000	-65° to 275°F (-54° to 135°C)	3 min.	24	AC380D
SA30	High viscosity with superior peel and impact strength	Straw	Acrylic	22,000	-65° to 250°F (-54° to 121°C)	5 min.	24	AC380D
AC380D	Structural adhesive activator; solventless, non-flammable for use with SA24 or SA30							

Note: This technical information and data should be considered representative or typical only and should not be used for specification purposes.

For more information and pricing contact

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